



**16** VIBRO ETCH ERA P/N 41232-200-007-001.

15. APPLY POLYURETHANE COATING, GLOSS BLACK (535U)

IN ACCORDANCE WITH ERA PROCESS SPECIFICATION 4C09.

14. APPLY POLYIMIDE PRIMER IN ACCORDANCE WITH

ERA PROCESS SPECIFICATION 4C04.

13. PRESSURE TEST: 2660 PSI (USE 5606 FLUID).

NOTE - ALTER 7D1H ASSY IN ACCORDANCE WITH  
INSTRUCTIONS LISTED ABOVE.

12. SINTERED BRONZE ROD BUSHING.

11. ROD DIAMETER: 0.25 INCHES.

10. PORTS: 1/8 NPT.

9. POWER FACTOR: 0.6 SQ. IN.

8. STROKE: 1.000 INCH.

7. ACTION: DOUBLE ACTING.

6. MOUNT: UNIVERSAL MOUNT.

5. TEMPERATURE RANGE: 30° F TO 230° F.

4. 7D1H CONFIGURED WITH HYD. FLUID SEALS.

3. ROD: ROTATING.

2. BORE: 0.875 INCHES.

1. HEAVY DUTY BRASS CYLINDERS.

NOTES:

NO. REQ'D PER ASSY		PART NO.		NAME		LIST OF MATERIAL		STOCK SIZE		MATERIAL		MATL. SPEC		ZONE	
PROPRIETARY RIGHTS NOTICE				UNLESS OTHERWISE STATED		D. NEILSON	3/14/03	ITEM							
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				PROJ. EROR.											
				ANGLES HEAT TREAT											
				±.1/2											
				FINISH											
NEXT ASSMBLY		MATERIAL		MATERIAL		MATERIAL		MATERIAL		MATERIAL		MATERIAL		MATERIAL	
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